Mitutoyo

HR-530 SERIES

ROCKWELL HARDNESS TESTING MACHINE

TEST EQUIPMENT AND SEISMOMETERS





Rockwell hardness testing machine HR-530 Series



The HR-530 series offers five different hardness testing methods: Rockwell, Rockwell Superficial, Brinell, Brinell Depth Measurement and Plastic Testing in a single unit. This makes it a versatile tool ready to tackle tasks in production, goods inwards

inspection and quality control in general.





Applicable scales and standards

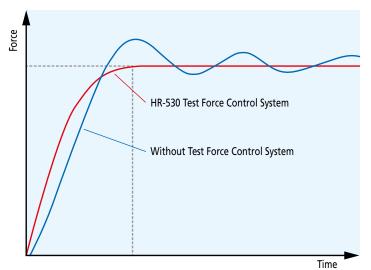
ISO 6508, JIS 7726	Diamond	1.5875 mm Ball	3.175 mm Ball	6.35 mm Ball	12.7 mm Ball
Rockwell	HRA	HRF	HRH	HRL	HRR
Scales	HRD	HRB	HRE	HRM	HRS
	HRC	HRG	HRK	HRP	HRV
Rockwell Superficial Scales	HR15N	HR15T	HR15W	HR15X	HR15Y
	HR30N	HR20T	HR30W	HR30X	HR30Y
	HR45N	HR45T	HR45W	HR54X	HR45Y

ISO 2039-2, ASTM D785, JIS K 7202	3.175 mm Ball	6.35 mm Ball	12.7 mm Ball
Rockwell Plastic	HRE	HRL	HRR
Test Scales	HRK	HRM	
Rockwell α Test			(HRR)

ISO 6506, JIS 7726	1.0 mm Ball	2.5 mm Ball	5.0 mm Ball	10.0 mm Ball
Brinell Scales	HBW 1/10	HBW 2.5/6.25	HBW 5/25	HBW 10/100
indentation only	HBW 1/30	HBW 2.5/15.625	HBW 5/62.5	
		HBW 2.5/31.25	HBW 5/125	
		HBW 2.5/62.5		
		HBW 2.5/187.5		

VDI/VDE 2616-1	2.5 mm Ball
Brinell depth measurement	HBD 2.5/62.5
	HBD 2.5/187.5





Real time electronic test force control

A unique electronic test force control system is built into the compact body along with an electronic force gage. The test force control prevents the system from applying too much test force at the point of reaching total testforce. This overapplication can be seen with conventional hardness testing machines.

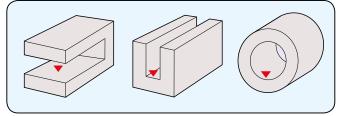
Real time force control provides accurate test force generation and stable time cycle sequences conform to ISO standards.

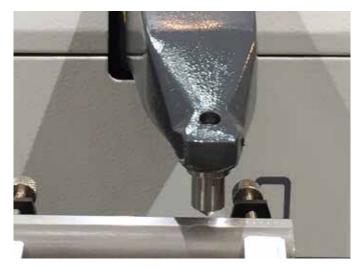


Inside testing capability

The unique lever arm design allows testing at inside positions without cutting the specimen. The minimum diameter that can be entered by the lever arm with the standard diamond indenter supplied with the machine is 35.0 mm.

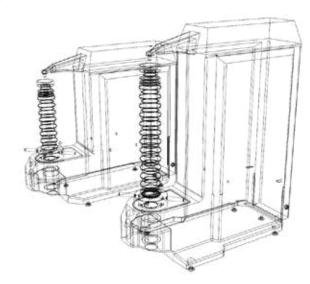
The optional short type diamond indenter (Part No. 63DIA007) additionally enables inside testing from \emptyset 22 mm.





Excellent workpiece overview

The lever indenter arm design enables not only interior and exterior measurements but also an excellent specimen surface overview. The functionality is furthermore enhanced by an LED workroom illumination.





Touch panel and display functionality

HR-530 and HR-530L offer rich functionality and excellent operability by using an intuitive user interface with operation screens that can be changed according to purpose of use.





Display unit with highly functional colour touch screen

HR-530 now uses the same user interface as our Vickers testing systems. The 5.7" Colour LCD Touch Screen offers an abundance of functionality. Statistical calculation function and graphic functions can also be displayed.

The display unit can be placed beside the hardness testing machine, or alternatively mounted on top with the included mounting bracket.

Clear structure for setup, information and operation



Standard operating display



Condition setup tabs

Information block

Basic operation block

The standard screen, apart from the test result, provides all information like result, conversion Good/Not Good evaluation, radial compensation, setting of data output and much more.



Simple display



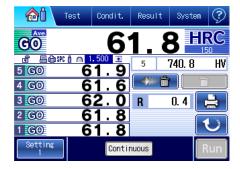
Only displays test result and scale, appropriate for repeated testing under the same conditions.

List display (5-point display)

	Test	Condit.	Result	System	?
G 0		60	0.4	4 H	
1 G O	6	0.2	6 (1)		
2 G O	5	9.8	R	0.6	
3 G O	6	0.1	Ave. 6	60. 2 (ال
4 G O	6	0.3			_
Setting 1		Conti	nuo <mark>u</mark> s	R	lun

This view lists results and calculates average and range at the same time to establish the relation between test results in terms of variation and mean value.

List display (mean value)



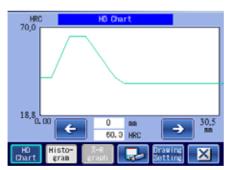
Calculates and displays the mean hardness value out of multiple test points. (mean value)

Multi-point test display for Jominy application



This view is used for the Jominy test or similar applications. The multi-point screen features a navigation function that guides the user to the test position.

Multi-point test display for Jominy application







Touch panel and display functionality

All Rockwell scales on one screen



Directly select the required hardness scale from the menu and have full control over the time cycle settings.

Time cycle setting



Compensation setting

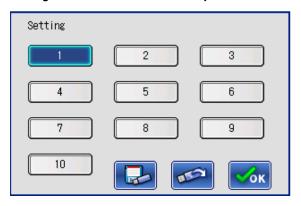


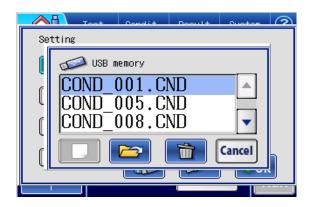
Conversion setting



Curved surface compensation and conversion tables can be set in the menu.

Saving ten user-defined test setups





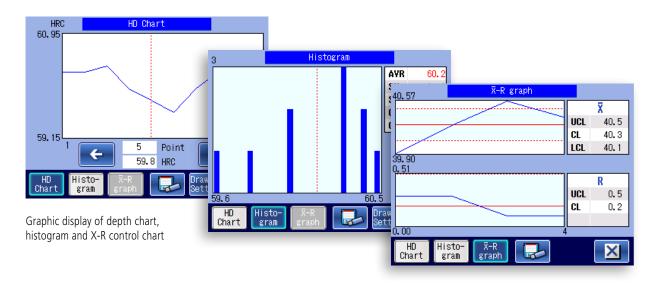
Time-saving storage of user-defined test setups. Test condition files can be stored on a USB memory drive. Conditions can also be set directly from a condition file on the USB stick.



Statistical analysis and data export



Quality control requires absolutely flawless documentation of test data. Define all parameters prior to the test. Test result and statistical calculation results can be saved as text files, graphs can be saved as image files. Export to a USB stick is a quick and easy task. The aquired data serve for reporting and calculation. Alternatively the results can be transfered by RS-232C interface, digimatic interface (via USB inputtool) to Excel and by USB to Excel based Expak statistical data processing software. Statistical analysing is accomplished by setting up a X-R control chart.



Interfacing





The HR-530 provides a variety of interfaces for convenient data transmission.

- USB
 Connect to Expak statistical software
- USB stick (Display)
 Export data and graphs as text and image files.

 Test results and statistical calculations results can be saved as text files, graphs can be saved as image files. Export to a USB stick is a quick and easy task.
- RS-232C Connects to PC (Excel import) or receipt printer
- Digimatic Connect to PC (Excel import) via USB input tool or to DP-1VA Printer/Data Logger
- Footswitch
 Footswitch can be attached for convenient use of the serial test mode



Specifications

Order No.	810-236	810-336			
Model	HR-530	HR-530L			
Hardness testing methods	Rockwell/Rockwell Superficial/Brinell/Brinell Depth/Plastics hardness				
Initial test force (N)	29.42 98.07				
Test force Rockwell Superficial	147.1 29	4.2 441.3			
(N) Rockwell	588.4 98	0.7 1471			
Brinell	61.29 98.07 153.2 245.2 294.2	306.5 612.9 980.7 1226 1839			
Test force control	Automatic (loa				
Table up/down mechanism	Automatic (automatic bral	king and load sequencing)			
Control unit	5.7" color t	touch-panel			
Test force switching	By softwa				
Test force hold time	1 to 120s (Selecta				
Maximum specimen size	Height: 250 mm Depth: 150 mm	Height: 395 mm Depth: 150 mm			
Permissible inside diameter of a pipe specimen	Minimum hole 35 mm (when using special indenter 22 mm)				
Maximum table loading	20kg				
Ball indenter	Tungsten carbide ball indenter				
Unit (display unit)		rtric			
Display	Hardness value, test condition, GO/NG judgment result, statistical calculation result, X-R control chart, hardness conversion value				
	Conversion function [HV, HK, HR (Rockwell hardness A, B, C, D, F, G / Rockwell Superficial 15T, 30T, 45T, 15N, 30N, 45N), HS, HB, tensile strength]				
	GO/NG judgment function				
	Serial test function (for specimen of the same thickness)				
	Cylindrical correction, spherical correction, offset correction, multi-point correction functions				
	Statistical calculation function (Maximum value, minimum value, mean value, standard deviation, upper limit, lower limit, GO count, range, NG count)				
		tion (X-R control chart)			
Language support	Japanese, English, German, French, Italian, Spanish, Korean, Traditional C Cze	hinese, Simplified Chinese, Turkish, Portuguese, Hungarian, Polish, Dutch, ech			
External data output	RS-232C Digimatic, USB2.0				
Power supply	AC100V, 120V, 220V	, 240V Auto-selection			
External Main unit	250(W) × 667(D) × 621(H) mm	300(W) × 667(D) × 766(H) mm			
dimensions Display unit	191(W) × 147(D) × 71(H) mm			
Mass	60 kg	69 kg			

Note: Plastic testing may not be enabled depending on the material.

Standard accessories

Order No.	Item	Description	Order No.	Item	Description	Order No.	Item	Description
19BAA073	Diamond indenter	For Rockwell and Rockwell Superficial testing	383876	Vinyl Cover	For HR-530	-	Hardness test block	30-35HRC
11AAD465	Ball indenter	ø1.5875 mm Tungsten carbide ball	382228	Vinyl Cover	For HR-530L	-	Hardness test block	60-65HRC
810-039	Flat anvil	ø64 mm				-	Hardness test block	90-95HRB
810-042	V-anvil	Specimen ø15 mm min ø60 mm max.	02ZAA020*	Power cord	CEE	-	Hardness test block	64-69HR30N
11AAD185	Bracket	Display mounting bracket	02ZAA030*	Power cord	BS	-	Hardness test block	70-79HR15T
						_	Accessory Box	

^{*}Power cord is not included in scope of delivery. Please order additionally according to destination

Optional accessories

Ball indenters for Brinell Test

					Brinell te	st method				
Test force (N)	61,29	98,07	153,2	245,2	294,2	306,5	612,9	980,7	1226	1839
11AAD469* 1,0mm indenter		HBW1/10			HBW1/30					
11AAD470* 2,5mm indenter	HBW2,5/6,25		HBW2,5/15,625			HBW2,5/31,25	HBW2,5/62,5			HBW2,5/187,5
11AAD471* 5,0mm indenter				HBW5/25			HBW5/62,5		HBW5/125	
11AAD472* 10,0mm indenter								HBW10/100		

^{*}Tungsten carbide ball without certificate

Optional accessories

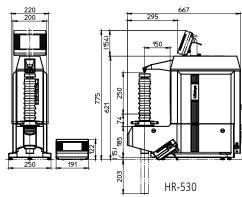
Ball indenters for Rockwell Test

	Rockwell Superfiacial test method			Superfiacial test method		
Test force (N)	147,1	294,2	441,3	588,4	980,7	1471
11AAD465* 1,5875mm indenter	HR15TW	HR30TW	HR15TW	HRFW	HRBW	HRGW
11AAD466* 3,175mm indenter	HR15WW	HR30WW	HR15WW	HREW	HRFW	HRKW
11AAD467* 6,35mm indenter	HR15XW	HR30XW	HR15XW	HRLW	HRMW	HRPW
11AAD478* 12,7mm indenter	HR15YW	HR30YW	HR45YW	HRRW	HRSW	HRVW

^{*}Tungsten carbide ball without certificate

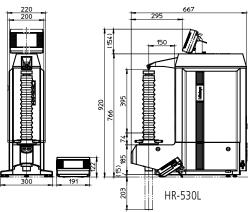
Replacement tungsten carbide balls for Brinell Test

Order No.		
63BAL001	Carbide Ball Brinell ISO 6506-2 Ø1.0 mm	with DAkkS certificate
63BAL002	Carbide Ball Brinell ISO 6506-2 Ø2.5 mm	with DAkkS certificate
63BAL003	Carbide Ball BrinellI SO 6506-2 Ø5.0 mm	with DAkkS certificate
63BAL004	Carbide Ball Brinell ISO 6506-2 10.0 mm	with DAkkS certificate
63BAL009	Carbide Ball Brinell ASTM E-10 Ø1.0 mm	with DAkkS certificate
63BAL010	Carbide Ball BrinellASTM E-10 Ø2.5 mm	with DAkkS certificate
63BAL011	Carbide Ball Brinell ASTM E-10 Ø5.0 mm	with DAkkS certificate
63BAL012	Carbide Ball Brinell ASTM E-10 Ø10.0 mm	with DAkkS certificate



Replacement tungsten carbide balls for Rockwell Test

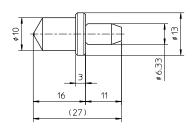
Order No.		
63BAL005	Carbide Ball Rockw. ISO 6508-2 Ø1.5875 mm	with DAkkS certificate
63BAL006	Carbide Ball Rockw. ISO 6508-2 Ø3.175 mm	with DAkkS certificate
63BAL007	Carbide Ball Rockw. ISO 6508-2 Ø6.35 mm	with DAkkS certificate
63BAL008	Carbide Ball Rockw. ISO 6508-2 Ø12.7 mm	with DAkkS certificate
63BAL013	Carbide Ball Rockw. ASTM E-18 Ø1.5875 mm	with DAkkS certificate
63BAL014	Carbide Ball Rockw. ASTM E-18 Ø3.185 mm	with DAkkS certificate
63BAL015	Carbide Ball Rockw. ASTM E-18 Ø6.35 mm	with DAkkS certificate
63BAL016	Carbide Ball Rockw. ASTM E-18 Ø12.7 mm	with DAkkS certificate



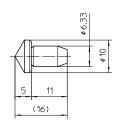
Replacement diamond indenters for Rockwell Test

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Order No.		Description
63DIA001	Diamond Indenter Rockw. ISO 6508-2 HRA HRC HRD HRN	with DAkkS certificate and Function test Table 4, standard shape
63DIA021	Diamond Ind. Rockw. ISO 6508-2 HRA HRC HRD	with DAkkS certificate and Function test Table 5, standard shape
63DIA022	Diamond Ind. Rockw. Superficial ISO 6508-2 HRN	with DAkkS certificate and Function test Table 6, standard shape
63DIA002	Diamond Ind. Rockw. ISO 6508-2	with DAkkS cert. without Function test, standard shape
63DIA004	Diamond Indenter Rockw. ASTM E-18	with DAkkS certificate and Function test, standard shape
63DIA006	10HRC Diamond Indenter Rockwell ISO 6508-2	with DAkkS certificate and Function test, standard shape
63DIA007	HR-500 Diamond Indenter Rockwell ISO 6508-2	with DAkkS cert. without Function test, short type HR-500 only
63DIA009	Diamond Indenter Rockwell ISO 6508-2	with DAkkS certificate and Function test $w = 6$ mm, slim type

Standard shape diamond indenter 63DIA001-63DIA006



Short type diamond indenter 63DIA007 for inside testing from 22mm



Mitutoyo

Optional accessories

Hardness test blocks Rockwell







Order No. Description G3ETB001 31 HRA HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm alu. G3ETB002 42 HRA HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm alu. G3ETB003 53 HRA HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm steel. G3ETB008 65 HRA HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm steel. G3ETB008 65 HRA HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm steel. G3ETB011 70 HRA HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm steel. G3ETB013 76 HRA HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm steel. G3ETB014 40 HRBW HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm steel. G3ETB025 85 HRBW HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm alu. G3ETB026 S HRBW HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm alu. G3ETB027 90 HRBW HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB028 95 HRBW HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB029 100 HRBW HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB031 20 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB033 25 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB034 30 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB035 35 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB036 40 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB037 45 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB039 55 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB039 56 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB039 56 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB039 60 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB040 60 HRC HTB Rockwell ISO 6508-3 with DAkKS certificate 60x60x16mm steel. G3ETB040 60 HRC HTB Rockwell ISO 6508-3 with DAkKS certif			
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63ETB074 74 HRGW HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm steel 63ETB075 83 HRGW HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm steel	63ETB07	58 HRGW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.
63ETB075 83 HRGW HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm steel	63ETB07	66 HRGW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
	63ETB07	4 74 HRGW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB082 56 HRKW HTB Rockwell ISO 6508-3 with DAkkS certificate 60x60x16mm alu.	63ETB07	83 HRGW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
	63ETB08	56 HRKW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.

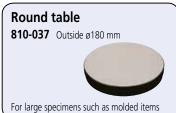
Order No.	Description	
63ETB085	95 HRKW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.
63ETB085	95 HRKW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.
63ETB086	99 HRKW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB088	69 HR15N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB089	72 HR15N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB091	78 HR15N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB092	81 HR15N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB094	85 HR15N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB096	90 HR15N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB099	93 HR15N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB101	41 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB102	46 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB103	50 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB104	55 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB105	59 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB106	64 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB107	68 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB108	73 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB109	77 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB112	83 HR30N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB114	19 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB115	25 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB116	31 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB117	37 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB118	43 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB119	49 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB120	55 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB121	61 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB122	66 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB123	70 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB125	74 HR45N HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB128	73 HR15TW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.
63ETB130	82 HR15TW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.
63ETB131	88 HR15TW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.
63ETB132	90 HR15TW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB134	93 HR15TW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB139	43 HR30TW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.
63ETB141	60 HR30TW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.
63ETB142	73 HR30TW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm alu.
63ETB143	76 HR30TW HTB Rockwell ISO 6508-3	with DAkkS certificate 60x60x16mm steel
63ETB145	83 HR30TW HTB Rockwell non standard	with works certificate 60x60x16mm steel

For a wider selection of hardness testblocks, in all scales and test methods, please request our hardness testing machines PRE1442 and hardness test block PRE1475 brochures.

All test blocks are Made in Germany and supplied with certificate and protective case.

Optional accessories

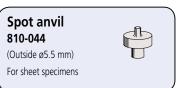


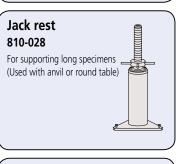




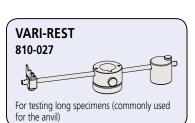


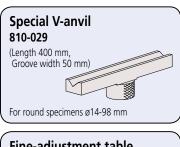
















Small V-anvil

(Outside ø10 mm)

810-042



Digimatic data logger and printer DP-1VA 264-505D

No connection cable supplied. (To be ordered separately.) Connection cable (1m) **12AAJ323**



O6AFM380D

For connection to a USB port on a PC.

USB Direct Input Tool

Data processing software 11AAC237

Foot switch 11AAD537





Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed up by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver bespoke measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.



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